

Forsmark site investigation

Drill hole KFM04A: Extensometer measurement of the coefficient of thermal expansion of rock

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August 2004

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This report concerns a study which was conducted for SKB. The conclusions and viewpoints presented in the report are those of the author and do not necessarily coincide with those of the client.

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Abstract

The coefficient of thermal expansion and the wet density have been determined on fifteen specimens from drill hole KFM04A. The specimens were sampled on three levels in the drill hole at a depth of approximately 160 m, 580 m and 810 m. The investigated rock type is mapped as a fine-grained granite for level 1 (160 m), and medium grained granite for level 2 (580 m) and level 3 (810 m). The coefficient of thermal expansion has been determined within the temperature interval 20-80 °C. The results indicated that the thermal expansion was almost linear and the coefficient of thermal expansion range between 4 and 14×10^{-6} mm/mm °C.

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1 Introduction

This document reports the data collected within the activity “Undersökningar i Forsmarksområdet. KFM04A. Bergmekaniska och tekniska laboratoriebestämningar”, which is one of the activities performed as part of the site investigation at Forsmark. The work was carried out in accordance with activity plan AP PF 400-04-59 (SKB internal controlling document).

The principle of the measurements is to determine the coefficient of thermal expansion on drill core samples at different temperatures.

The cores are sampled from drill hole KFM04A in the Forsmark area (Figure 1-1). They were sampled 20 January 2004 by Thomas Janson, Tyréns AB, and Urban Åkesson, The Swedish National Testing and Research Institute (SP). Specimens were collected from three levels at depths of approximately 160 m, 580 m and 810 m. The rock cores were transported by SKB from Forsmark and arrived at SP 28 April 2004. The testing was performed during July 2004.

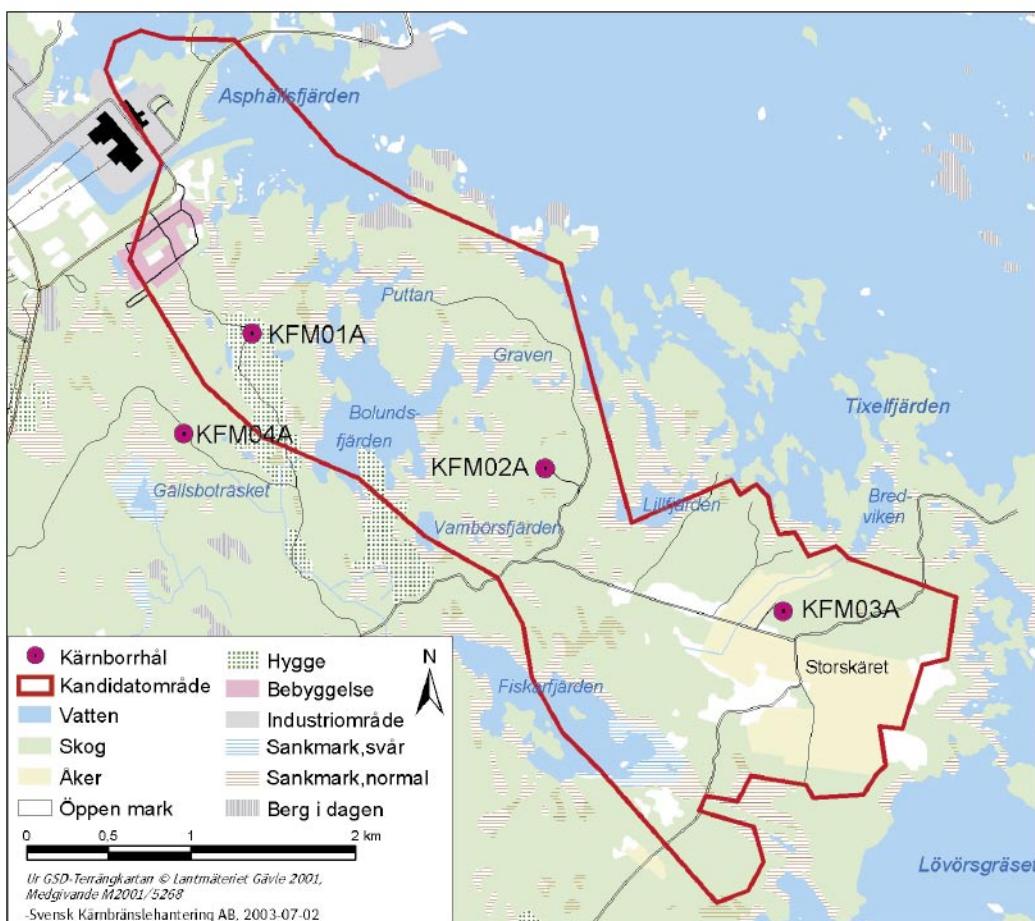


Figure 1-1. Location of drill hole KFM04A at the Forsmark investigation area.

2 Objective and scope

The purpose is to determine the linear coefficient of thermal expansion for rock cores at water-saturated conditions between +20-80 °C.

These parameters will be included in the site descriptive model of rock mechanics for the Forsmark area, performed by SKB. The specimens and the results will be presented in tables, diagrams and spreadsheets.

3 Equipment

The following equipment has been used for the analyses:

- Extensometer (DEMEC inv no 102266) for measurements of the thermal expansion. Calibration of the instrument was done before the measurements on every new temperature level (see Appendix 1). The uncertainty of the extensometer is $\pm 3.97 \times 10^{-6}$ mm/mm (strain) which for these samples equals an uncertainty of a single measurement of the coefficient of thermal expansion of $\pm 0.4 \times 10^{-6}$ mm/mm °C for a temperature difference of 20 degrees C.
- Reference bar in invar steel for calibration of the extensometer.
- Heating chamber (inv no 102284) with an accuracy of ± 0.7 °C at 80 °C for heating up the specimens.
- A covered plastic box filled with water for keeping the specimens water saturated.

4 Execution

Determination of the coefficient of thermal expansion was made in accordance with SKB's method description SKB MD 191.002, version 1.9 (SKB internal controlling document). The department of Building Technology and Mechanics (BM) at SP performed the test.

4.1 Description of the samples

In the Forsmark area, specimens were sampled from three levels in drill hole KFM04A. The core drilled part of the borehole starts at a depth of 100 m, and the sampled levels were selected at the approximate depths of 160 m, 580 m and 810 m. Eighteen specimens, with a length of 240 mm and a diameter of 50 mm, were sampled. The sampled rock types are a fine-grained granite (level 1) and a medium-grained granite (level 2 and 3). Table 4-1 shows the rock types and identification marks of the specimens.

Table 4-1. Rock types and identification marks (Rock-type classification according to Boremap, July 2004).

Identification	Sampling depth, according to the marks on the drill-core boxes (Sec low)	Rock type
KFM04A-90L-1	157.37	Fine-grained granite
KFM04A-90L-2	157.75	Fine-grained granite
KFM04A-90L-3	158.30	Fine-grained granite
KFM04A-90L-4	158.56	Fine-grained granite
KFM04A-90L-5	158.78	Fine-grained granite
KFM04A-90L-6	159.05	Fine-grained granite
KFM04A-90L-7	582.00	Medium-grained granite
KFM04A-90L-8	582.26	Medium-grained granite
KFM04A-90L-9	585.37	Medium-grained granite
KFM04A-90L-10	585.66	Medium-grained granite
KFM04A-90L-11	585.92	Medium-grained granite
KFM04A-90L-12	586.18	Medium-grained granite
KFM04A-90L-13	810.79	Medium-grained granite
KFM04A-90L-14	811.04	Medium-grained granite
KFM04A-90L-15	811.29	Medium-grained granite
KFM04A-90L-16	812.17	Medium-grained granite
KFM04A-90L-17	812.42	Medium grained granite
KFM04A-90L-18	812.67	Medium grained granite

4.2 Testing

The execution procedure followed the prescription in SKB MD 191.002, version 1.9 and SKB MD 160.002, version 1.9 (SKB internal controlling documents) and the following steps were performed:

Item	Activity
1	The specimens were cut according to the marks on the rock cores.
2	The specimens were photographed in JPEG-format.
3	Two studs were glued with a distance of 200 mm on the specimens.
4	The specimens were water saturated for seven days.
5	The wet density was determined (See Appendix 2)
6	The coefficient of thermal expansion was determined. The thermal expansion was measured at 20, 40, 60 and 80 °C. On each temperature level three to five measurements were done with 24 h intervals in order to ensure that the expansion was completed for each temperature level (See Appendix 1). The coefficient of thermal expansion was determined between 20-80 °C.

5 Results

The results of the extensometer measurements on drill core samples from borehole KFM04A at Forsmark are stored in the database SICADA under field note no Forsmark 303.

5.1 Description of the specimens and presentation of the results

The temperature of the water used for water saturation was 19.9 °C and the density of the water was 998 kg/m³. The coefficient of thermal expansion was determined between +20-80 °C.

Figure 5-1 shows a picture of the specimen and a diagram for the thermal expansion in the interval 20, 40, 60, 80 °C. The coefficient of thermal expansion for specimen KFM04A-90L-1 was measured to be 14.4×10^{-6} mm/mm °C and the specimen had a wet density of 2660 kg/m³.

KFM04A-90L-1 (157.37)

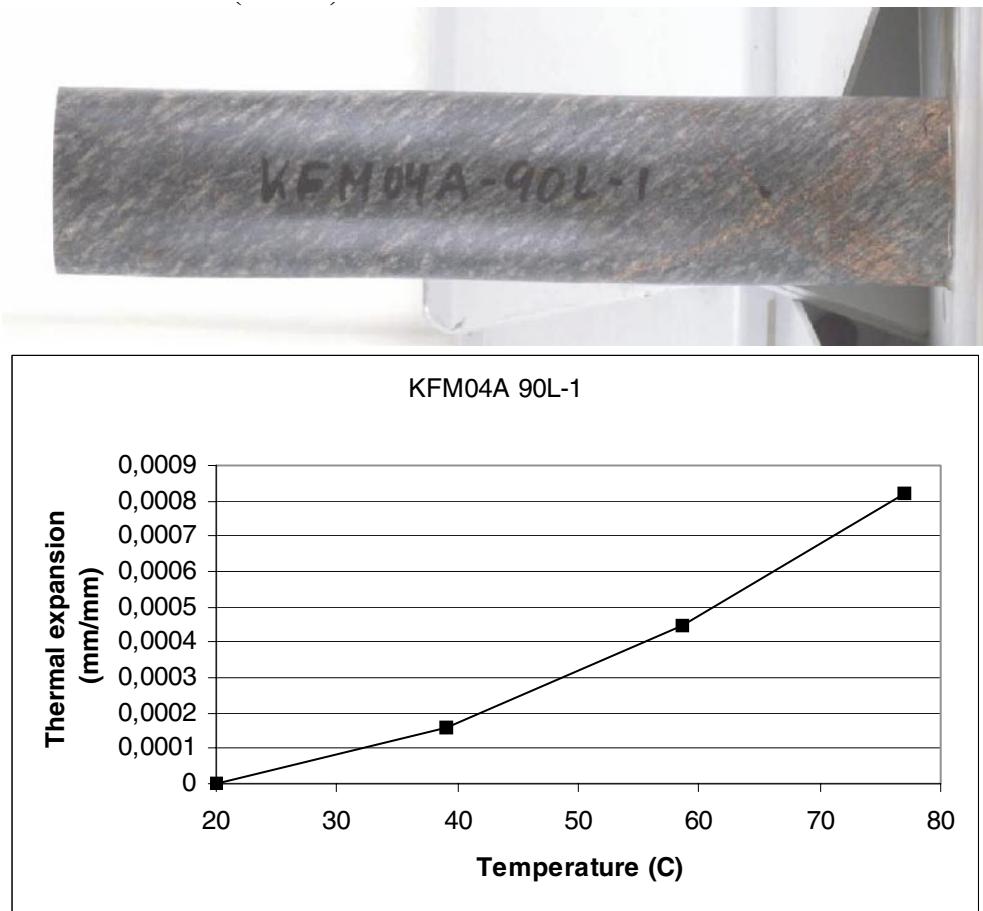


Figure 5-1. Specimen KFM04A-90L-1.

Figure 5-2 shows a picture of the specimen and a diagram for the thermal expansion in the interval 20, 40, 60, 80 °C. The coefficient of thermal expansion for specimen KFM04A-90L-2 was measured to be 5.9×10^{-6} mm/mm °C and the specimen had a wet density of 2703 kg/m³.

KFM04A-90L-2 (157.75)

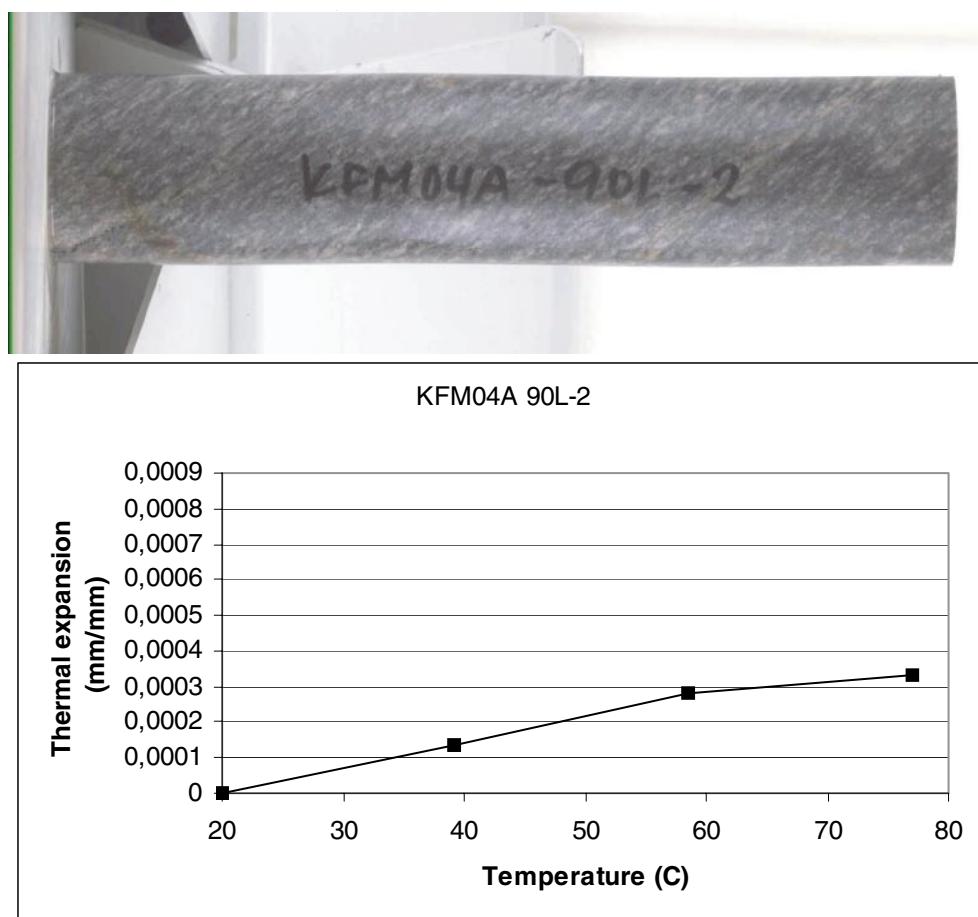


Figure 5-2. Specimen KFM04A-90L-2.

Figure 5-3 shows a picture of the specimen and a diagram for the thermal expansion in the interval 20, 40, 60, 80 °C. The coefficient of thermal expansion for specimen KFM04A-90L-3 was measured to be 5.2×10^{-6} mm/mm °C and the specimen had a wet density of 2680 kg/m³.

KFM04A-90L-3 (158.30)

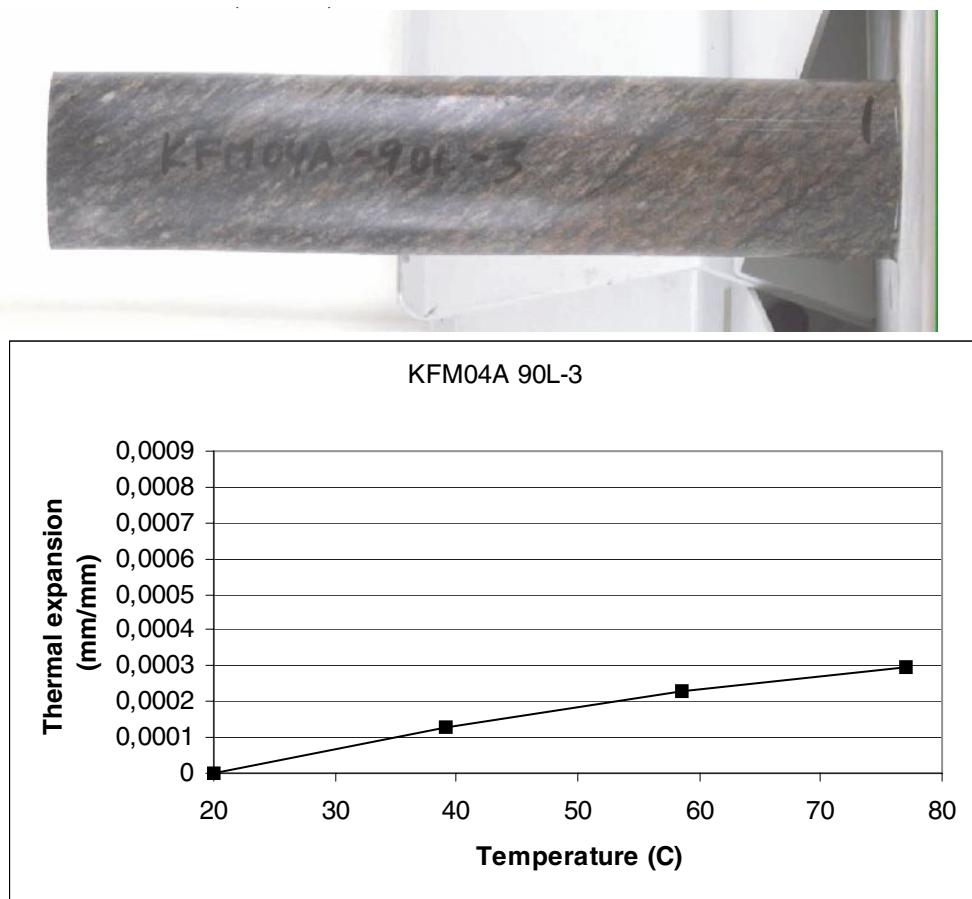


Figure 5-3. Specimen KFM04A-90L-3.

Figure 5-4 shows a picture of the specimen and a diagram for the thermal expansion in the interval 20, 40, 60, 80 °C. The coefficient of thermal expansion for specimen KFM04A-90L-4 was measured to be 6.2×10^{-6} mm/mm °C and the specimen had a wet density of 2695 kg/m³.

KFM04A-90L-4 (158.56)

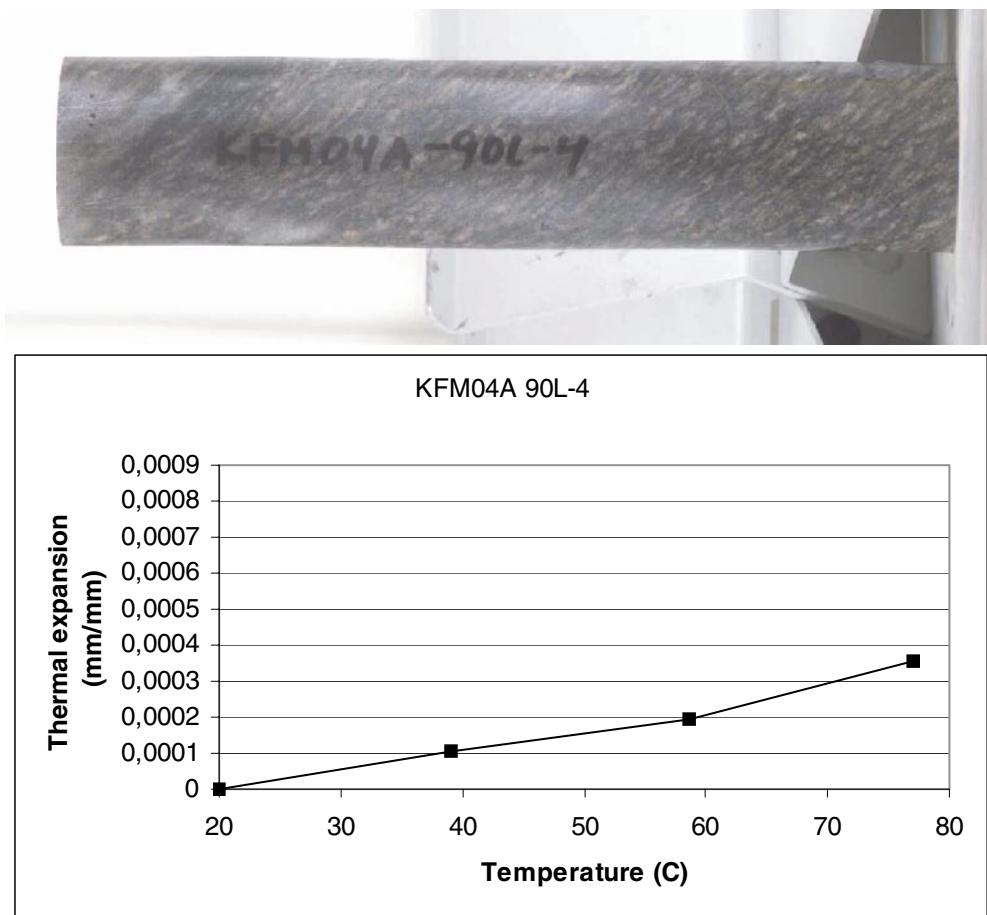


Figure 5-4. Specimen KFM04A-90L-4.

Figure 5-5 shows a picture of the specimen and a diagram for the thermal expansion in the interval 20, 40, 60, 80 °C. The coefficient of thermal expansion for specimen KFM04A-90L-5 was measured to be 8.5×10^{-6} mm/mm °C and the specimen had a wet density of 2691 kg/m³.

KFM04A-90L-5 (158.78)

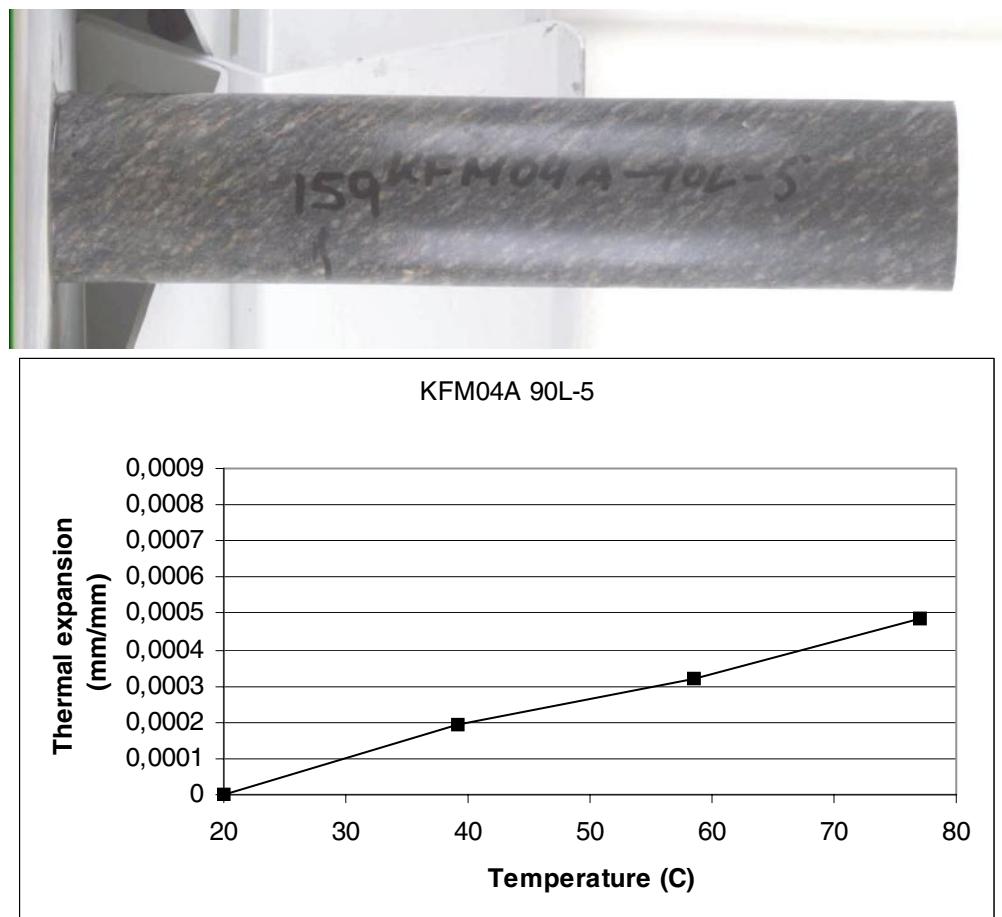


Figure 5-5. Specimen KFM04A-90L-5.

Figure 5-6 shows a picture of the specimen and a diagram for the thermal expansion in the interval 20, 40, 60, 80 °C. The coefficient of thermal expansion for specimen KFM04A-90L-6 was measured to be 8.5×10^{-6} mm/mm °C and the specimen had a wet density of 2691 kg/m³.

KFM04A-90L-6 (159.05)

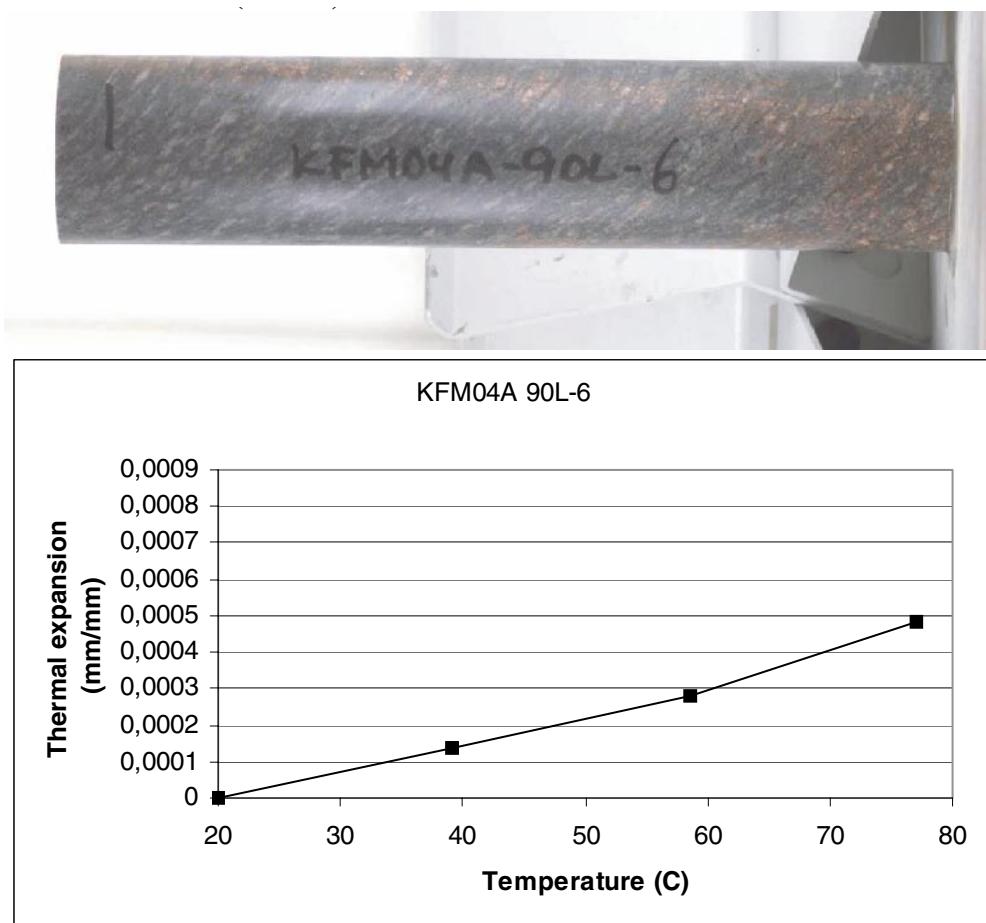


Figure 5-6. Specimen KFM04A-90L-6.

Figure 5-7 shows a picture of the specimen and a diagram for the thermal expansion in the interval 20, 40, 60, 80 °C. The coefficient of thermal expansion for specimen KFM04A-90L-7 was measured to be 6.2×10^{-6} mm/mm °C and the specimen had a wet density of 2659 kg/m³.

KFM04A-90L-7 (582.00)

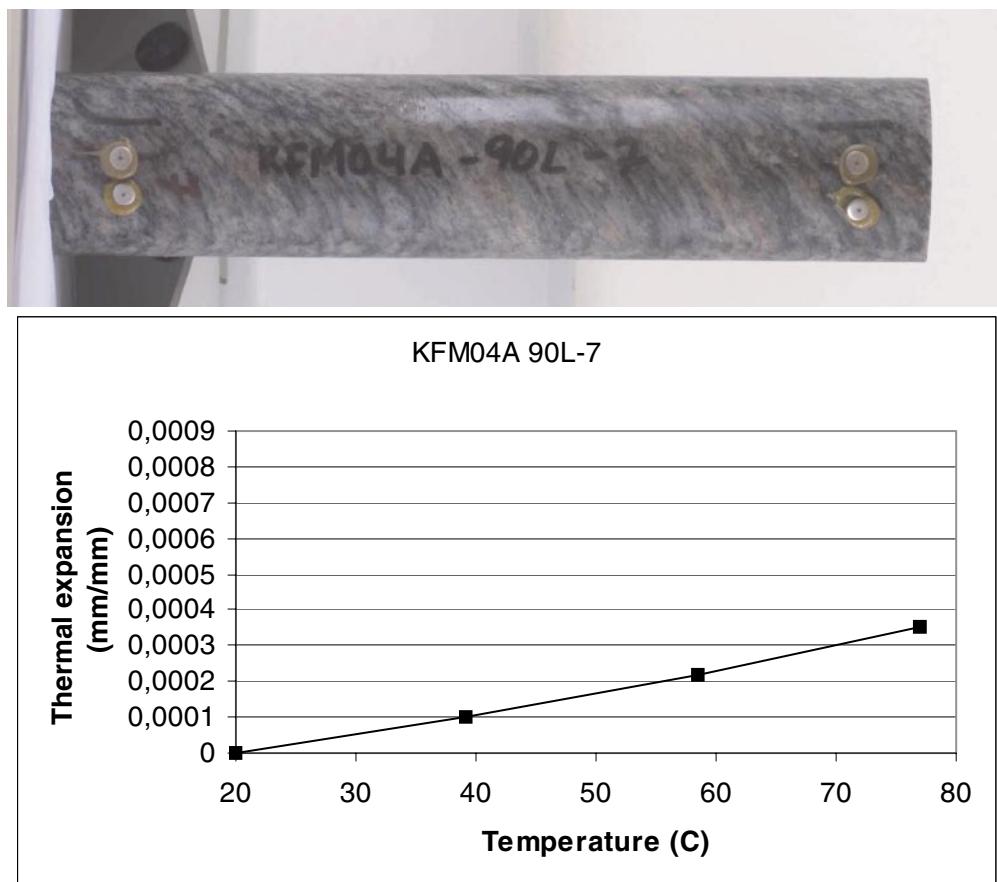


Figure 5-7. Specimen KFM04A-90L-7.

Figure 5-8 shows a picture of the specimen and a diagram for the thermal expansion in the interval 20, 40, 60, 80 °C. The coefficient of thermal expansion for specimen KFM04A-90L-8 was measured to be 4.7×10^{-6} mm/mm °C and the specimen had a wet density of 2654 kg/m³.

KFM04A-90L-8 (582.26)

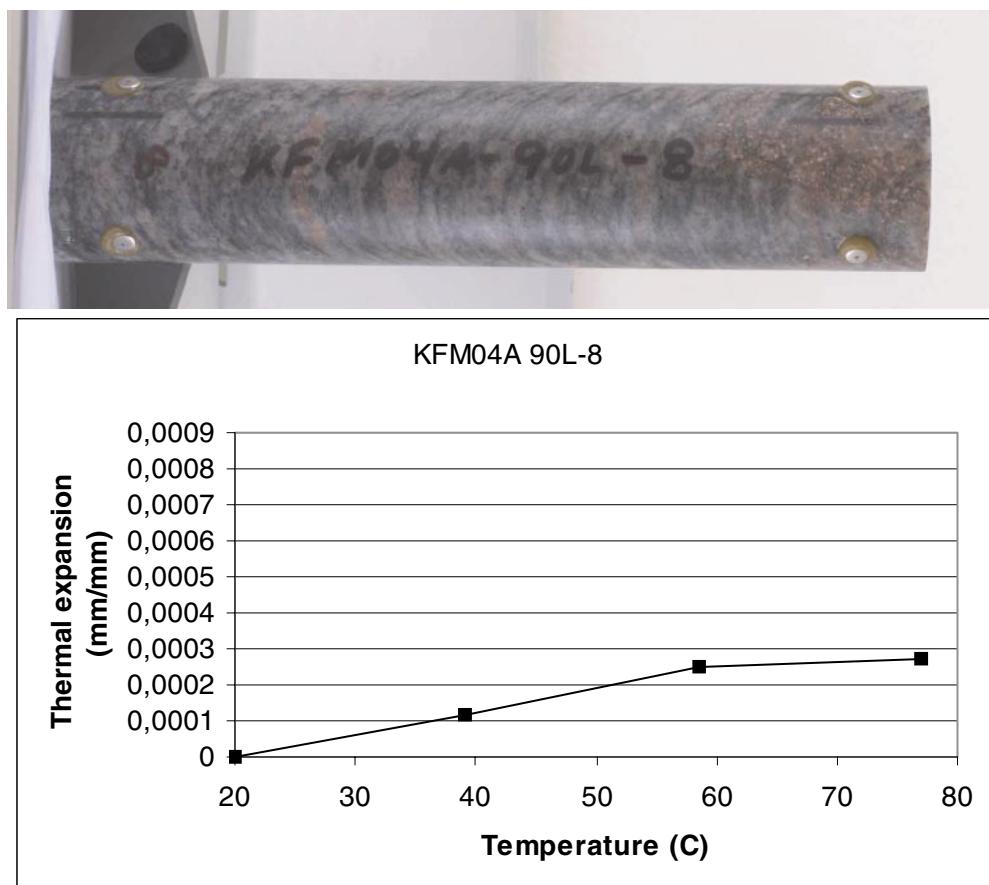


Figure 5-8. Specimen KFM04A-90L-8.

Figure 5-9 shows a picture of the specimen and a diagram for the thermal expansion in the interval 20, 40, 60, 80 °C. The coefficient of thermal expansion for specimen KFM04A-90L-9 was measured to be 7.3×10^{-6} mm/mm °C and the specimen had a wet density of 2660 kg/m³.

KFM04A-90L-9 (585.37)

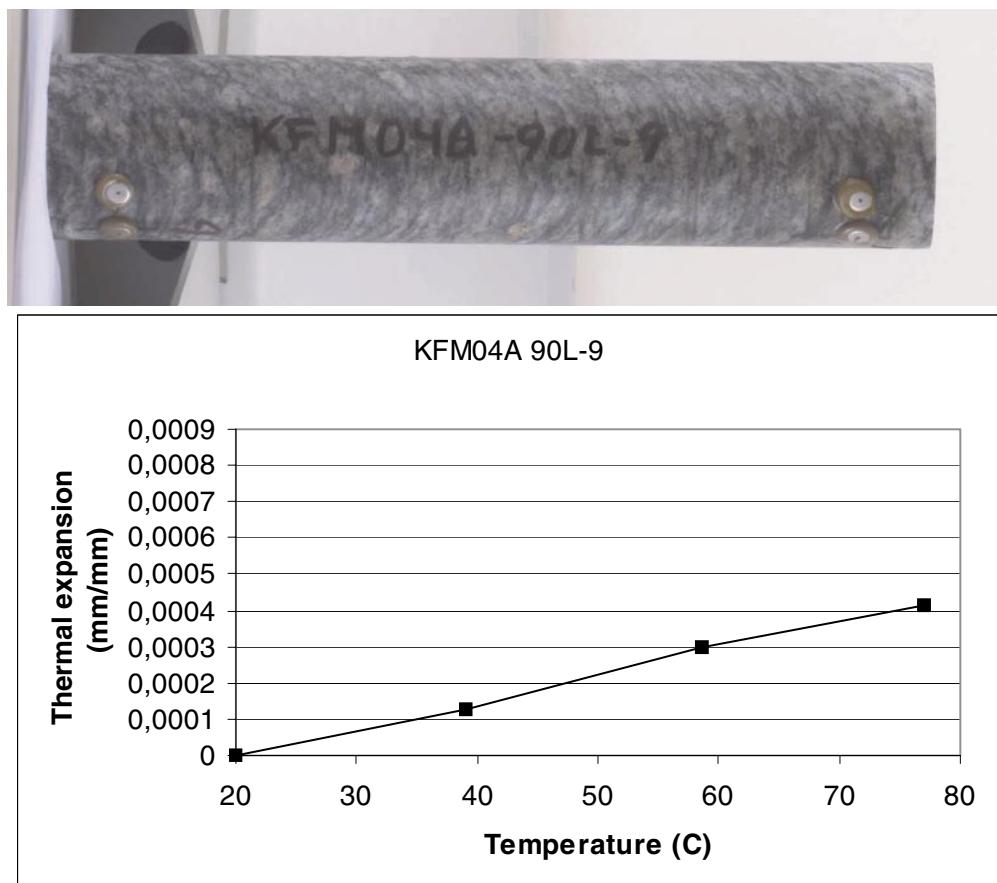


Figure 5-9. Specimen KFM04A-90L-9.

Figure 5-10 shows a picture of the specimen and a diagram for the thermal expansion in the interval 20, 40, 60, 80 °C. The coefficient of thermal expansion for specimen KFM04A-90L-10 was measured to be 8.5×10^{-6} mm/mm °C and the specimen had a wet density of 2651 kg/m³.

KFM04A-90L-10 (585.66)

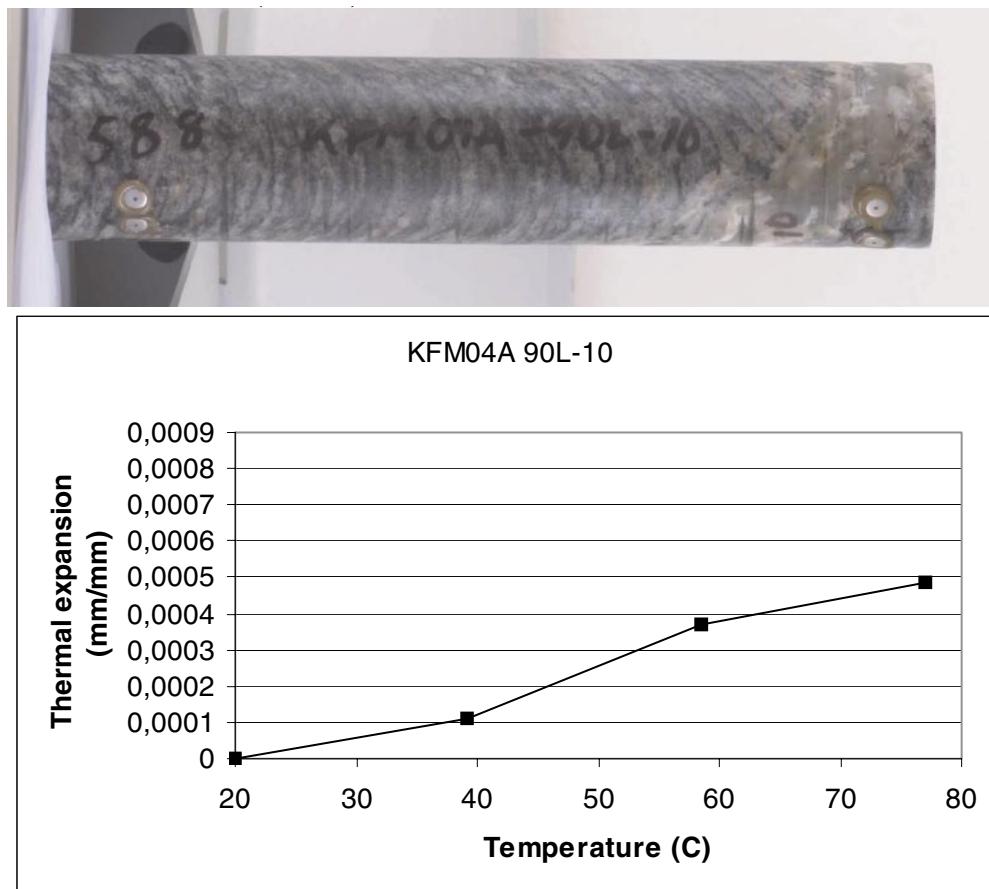


Figure 5-10. Specimen KFM04A-90L-10.

Figure 5-11 shows a picture of the specimen and a diagram for the thermal expansion in the interval 20, 40, 60, 80 °C. The coefficient of thermal expansion for specimen KFM04A-90L-11 was measured to be 4.9×10^{-6} mm/mm °C and the specimen had a wet density of 2656 kg/m³.

KFM04A-90L-11 (585.92)

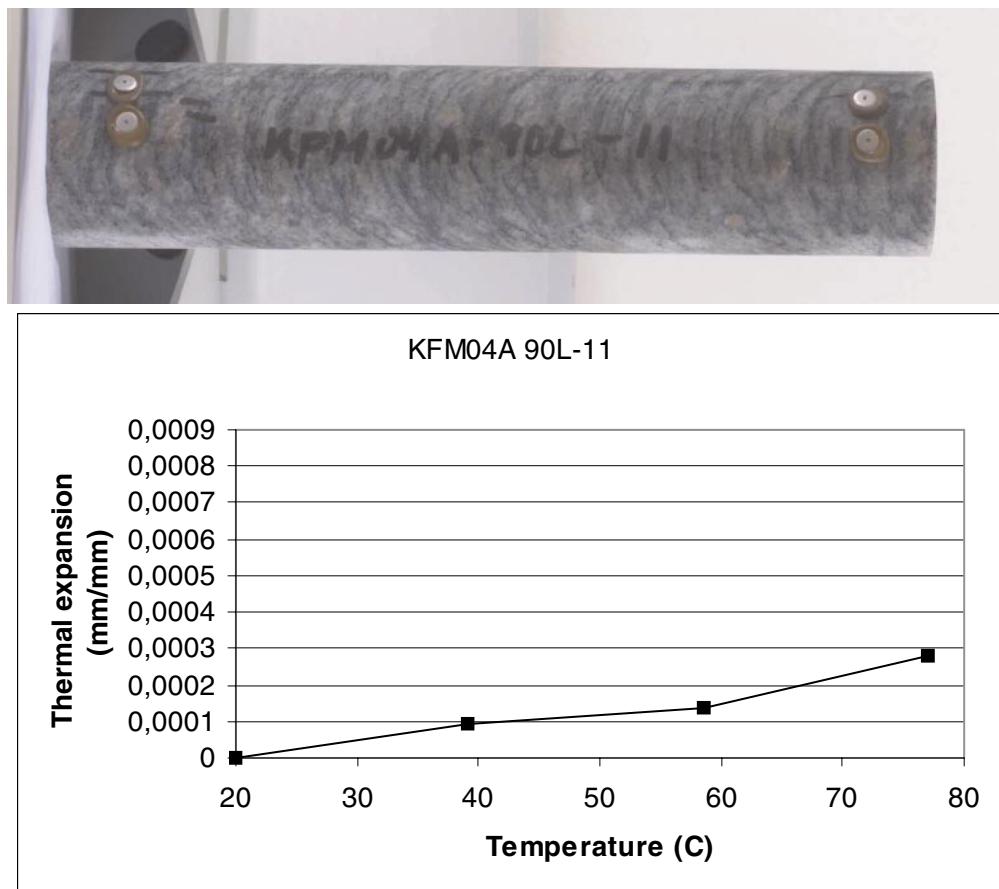


Figure 5-11. Specimen KFM04A-90L-11.

Figure 5-12 shows a picture of the specimen and a diagram for the thermal expansion in the interval 20, 40, 60, 80 °C. The coefficient of thermal expansion for specimen KFM04A-90L-12 was measured to be 8.7×10^{-6} mm/mm °C and the specimen had a wet density of 2656 kg/m³.

KFM04A-90L-12 (586.18)

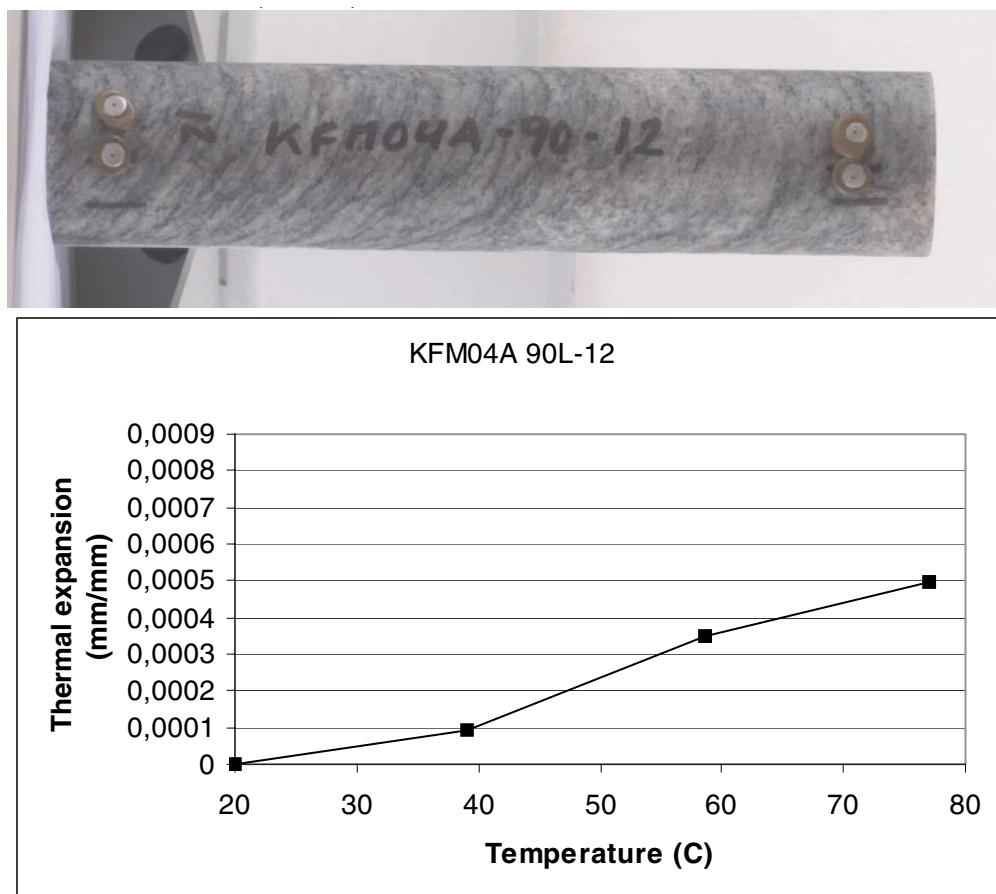


Figure 5-12. Specimen KFM04A-90L-12.

Figure 5-13 shows a picture of the specimen and a diagram for the thermal expansion in the interval 20, 40, 60, 80 °C. The coefficient of thermal expansion for specimen KFM04A-90L-13 was measured to be 8.9×10^{-6} mm/mm °C and the specimen had a wet density of 2652 kg/m³.

KFM04A-90L-13 (810.79)

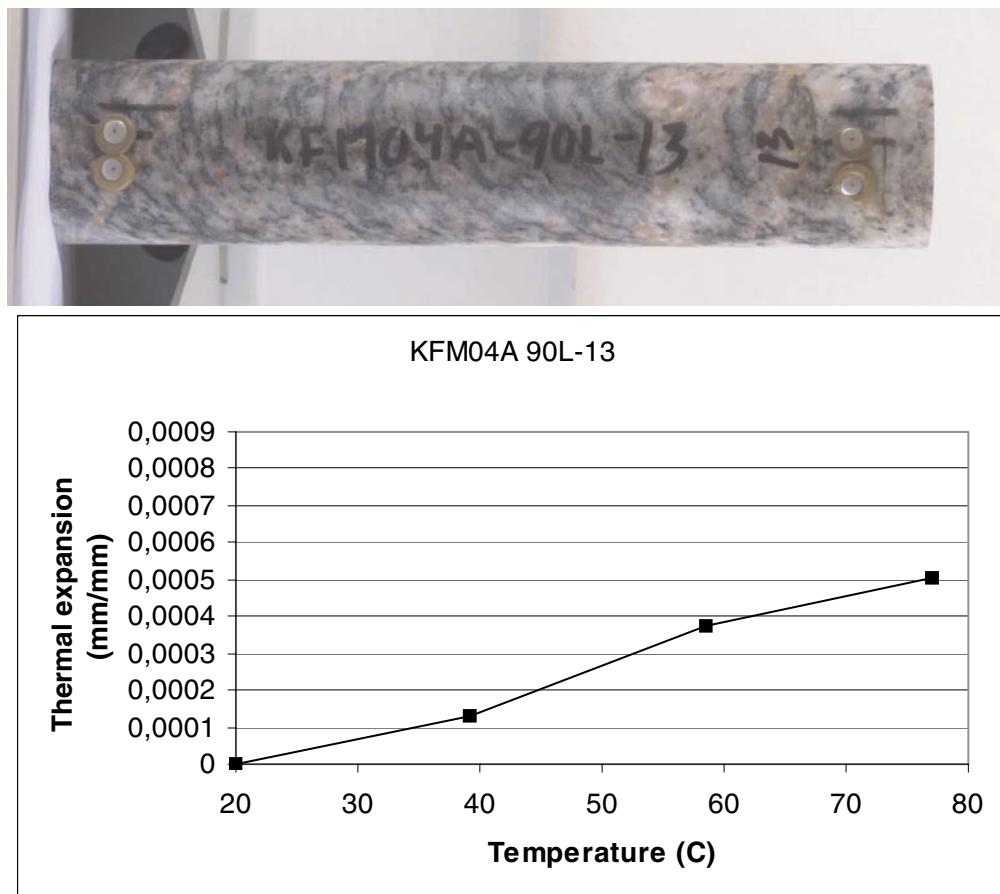


Figure 5-13. Specimen KFM04A-90L-13.

Figure 5-14 shows a picture of the specimen and a diagram for the thermal expansion in the interval 20, 40, 60, 80 °C. The coefficient of thermal expansion for specimen KFM04A-90L-14 was measured to be 8.3×10^{-6} mm/mm °C and the specimen had a wet density of 2656 kg/m³.

KFM04A-90L-14 (811.04)

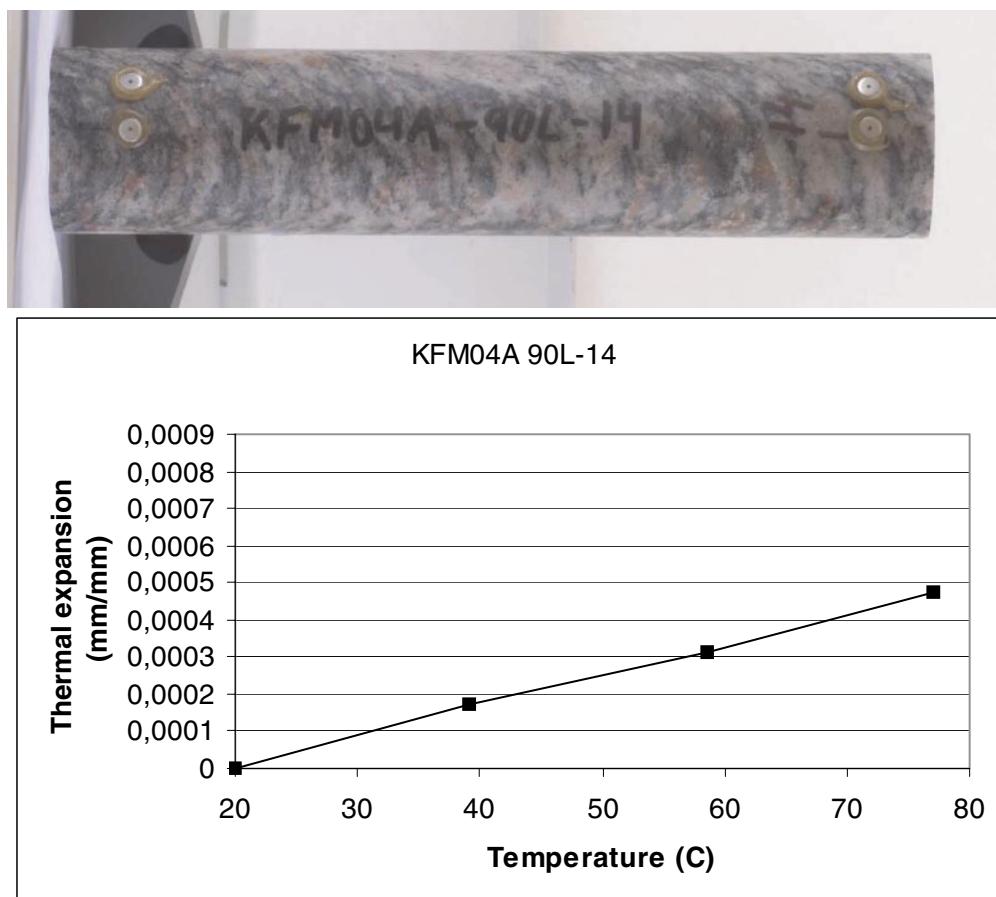


Figure 5-14. Specimen KFM04A-90L-14.

Figure 5-15 shows a picture of the specimen and a diagram for the thermal expansion in the interval 20, 40, 60, 80 °C. The coefficient of thermal expansion for specimen KFM04A-90L-15 was measured to be 3.9×10^{-6} mm/mm °C and the specimen had a wet density of 2659 kg/m³.

KFM04A-90L-15 (811.29)

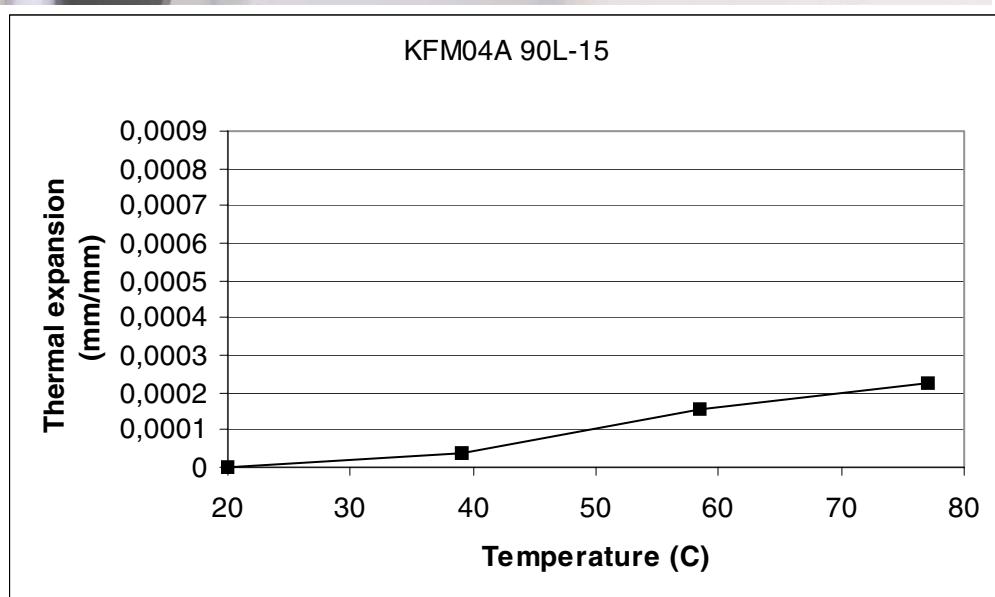
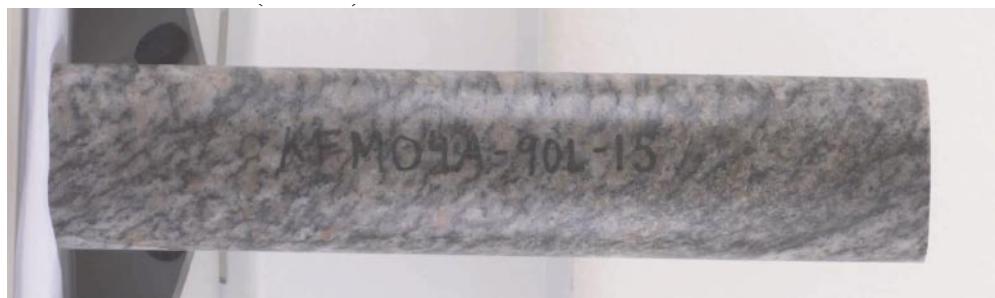


Figure 5-15. Specimen KFM04A-90L-15.

Figure 5-16 shows a picture of the specimen and a diagram for the thermal expansion in the interval 20, 40, 60, 80 °C. The coefficient of thermal expansion for specimen KFM04A-90L-16 was measured to be 10.9×10^{-6} mm/mm °C and the specimen had a wet density of 2657 kg/m³.

KFM04A-90L-16 (812.17)

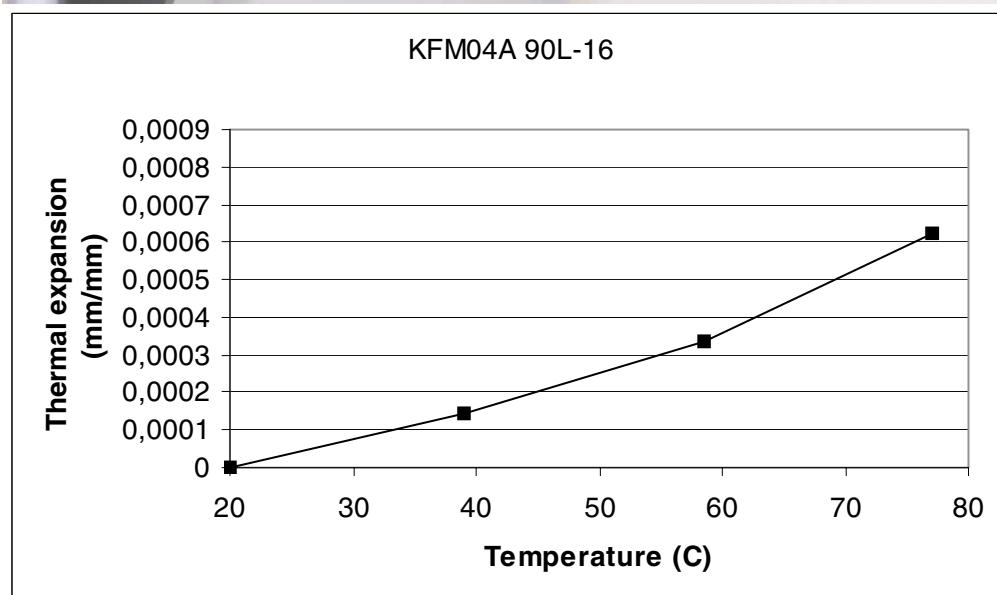


Figure 5-16. Specimen KFM04A-90L-16.

Figure 5-17 shows a picture of the specimen and a diagram for the thermal expansion in the interval 20, 40, 60, 80 °C. The coefficient of thermal expansion for specimen KFM04A-90L-17 was measured to be 8.1×10^{-6} mm/mm °C and the specimen had a wet density of 2659 kg/m³.

KFM04A-90L-17 (812.42)

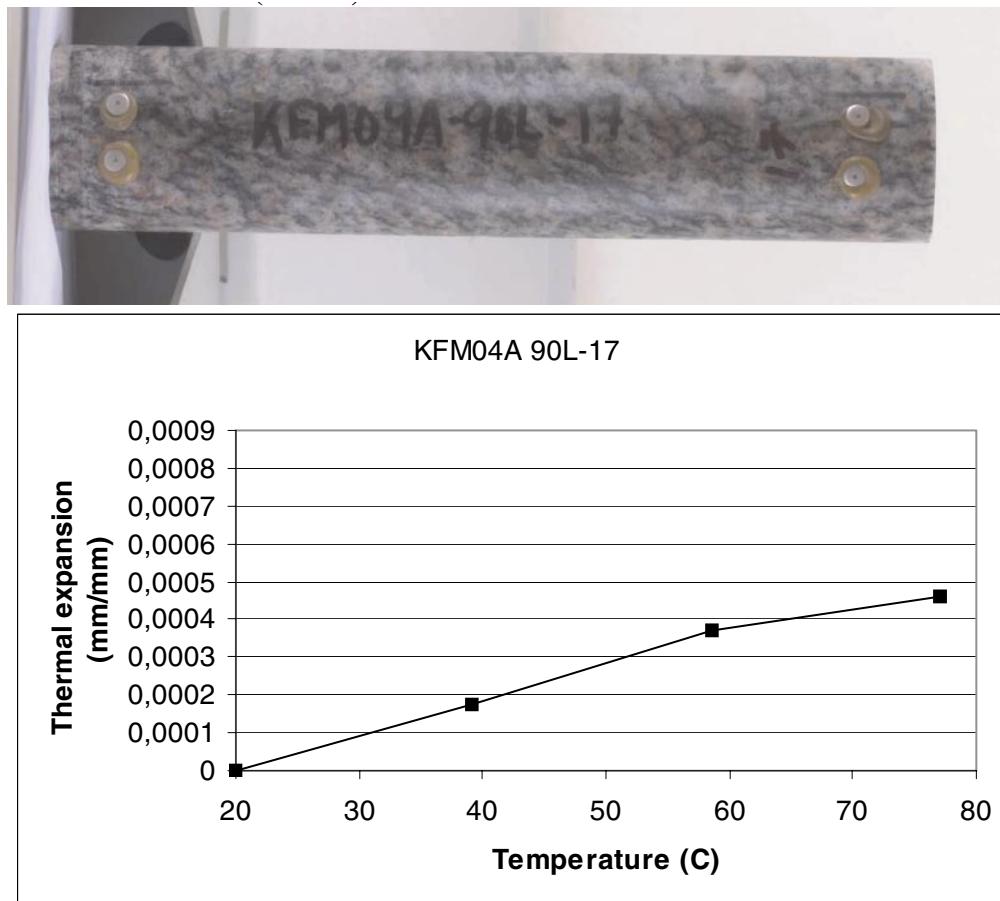


Figure 5-17. Specimen KFM04A-90L-17.

Figure 5-18 shows a picture of the specimen and a diagram for the thermal expansion in the interval 20, 40, 60, 80 °C. The coefficient of thermal expansion for specimen KFM04A-90L-18 was measured to be 12.6×10^{-6} mm/mm °C and the specimen had a wet density of 2660 kg/m³.

KFM04A-90L-18 (812.67)

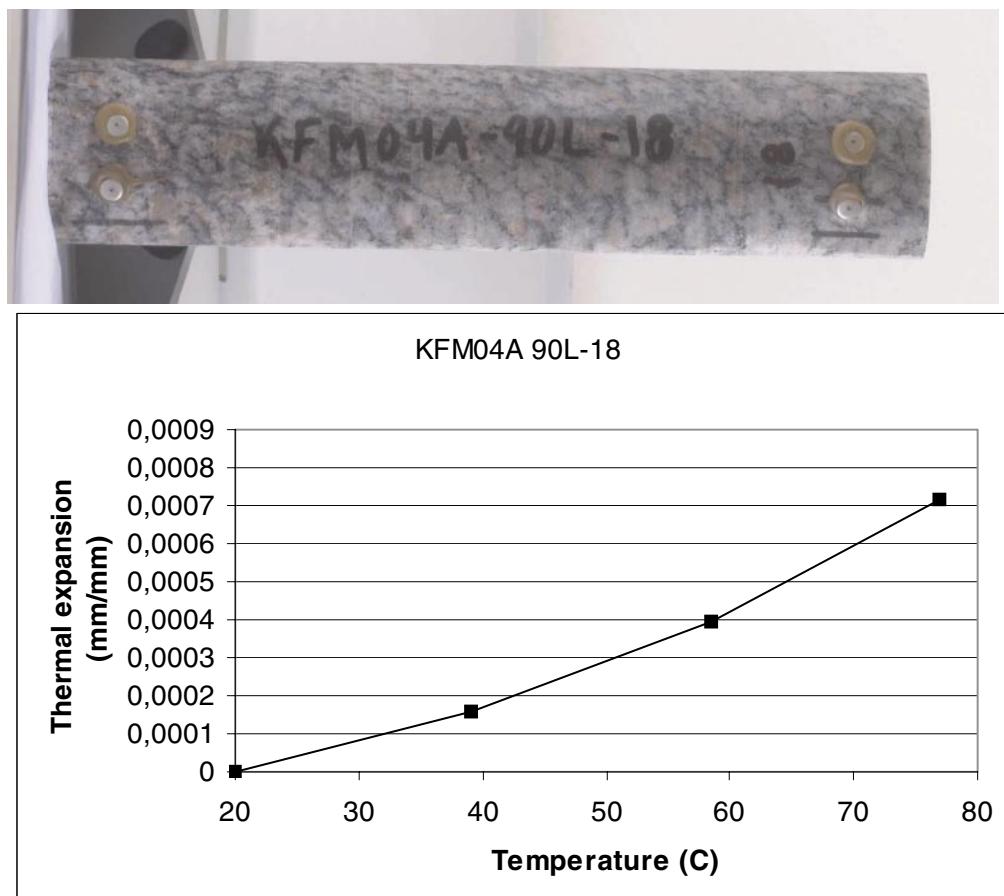


Figure 5-18. Specimen KFM04A-90L-18.

5.2 Results for the entire test series

Table 5-1. Summary of the results for the coefficient of thermal expansion and wet density of the tested specimens, level 1 (160 m).

Specimen	Coefficient of thermal expansion between 20 and 80 °C (mm/mm °C)	Wet density (Kg/m ³)
KFM04A-90L-1	14.4×10^{-6}	2660
KFM04A-90L-2	5.9×10^{-6}	2703
KFM04A-90L-3	5.2×10^{-6}	2680
KFM04A-90L-4	6.2×10^{-6}	2695
KFM04A-90L-5	8.5×10^{-6}	2691
KFM04A-90L-6	8.5×10^{-6}	2691
Median	7.3×10^{-6}	
Maximum value	14.4×10^{-6}	
Minimum value	5.2×10^{-6}	

Table 5-2. Summary of the results for the coefficient of thermal expansion and wet density of the tested specimens, level 2 (580 m).

Specimen	Coefficient of thermal expansion between 20 and 80 °C (mm/mm °C)	Wet density (Kg/m ³)
KFM04A-90L-7	6.2×10^{-6}	2659
KFM04A-90L-8	4.7×10^{-6}	2654
KFM04A-90L-9	7.3×10^{-6}	2660
KFM04A-90L-10	8.5×10^{-6}	2651
KFM04A-90L-11	4.9×10^{-6}	2656
KFM04A-90L-12	8.7×10^{-6}	2656
Median	6.7×10^{-6}	
Maximum value	8.7×10^{-6}	
Minimum value	4.7×10^{-6}	

Table 5-3. Summary of the results for the coefficient of thermal expansion and wet density of the tested specimens, level 3 (810 m).

Specimen	Coefficient of thermal expansion between 20 and 80 °C (mm/mm °C)	Wet density (Kg/m ³)
KFM04A-90L-13	8.9×10^{-6}	2652
KFM04A-90L-14	8.3×10^{-6}	2656
KFM04A-90L-15	3.9×10^{-6}	2659
KFM04A-90L-16	10.9×10^{-6}	2657
KFM04A-90L-17	8.1×10^{-6}	2659
KFM04A-90L-18	12.6×10^{-6}	2660
Median	8.6×10^{-6}	
Maximum value	12.6×10^{-6}	
Minimum value	3.9×10^{-6}	

5.3 Nonconformities

None.

5.4 Discussion

The variation between the specimens is approximately 10×10^{-6} mm/mm °C, that is more than 20 times the uncertainty of the measurement (0.4×10^{-6} mm/mm °C).

The diagrams of the thermal expansion indicate that the variation is not due to any loss of DEMEC studs, because the expansion increases with increasing temperature. It is therefore suggested that the variation is related to differences in the rock material or bending of the specimens.

Appendix 1

Beräkning av längdutvidgningskoefficient och provningsprotokoll för längdutvidgningskoefficient

Rev Appendix 1 Beräkning av längd utvidgnig och provningspr
Flik: Indata
Sida 1 av 9

Uppdragsnummer:	P400242
Borrhål:	KFM04A
Metod:	

Provkorpor som provas se nästa blad

Provberedning	Datum	Sign
Sågning:	2004-05-10	Lej
Foto:	2004-05-06	Jel
Vattenmättnad start datum:	2004-05-15	Lej
Vägning vattenmättat ytorrt tillstånd:	2004-08-09	Lej
Provning start:	2004-07-01	Lej
Vägning torrt tillstånd:		

Utrustning	Inventarienummer	Kalibrerad datum
Extensometer:	102266	2003-05-05
Våg	102291	2004-03-10
Torkskåp	102284	2003-05-21
Termometer	102080	2004-06-14

Övrigt	
Eventuella avvikelse under provning:	
Proverna åter i kärnlådan:	2004-08-20 Lej

Provningsprotokoll längdutvidgningskoefficient

Uppdrags nummer:	P400242			
Borrhål:	KFM04A			
Mättemperatur	20 C	20 C	20 C	20 C
				värde i grön kolumn använd vid beräkning
Prov ID	Skalvärde/datum	Skalvärde/datum	Skalvärde/datum	Skalvärde/datum
KFM04A 90L-1	29 1/7 04	29 2/7 04	29 5/7 04	29
KFM04A 90L-2	119	119	118	115
KFM04A 90L-3	131	131	131	129
KFM04A 90L-4	-537	-537	-537	-538
KFM04A 90L-5	-85	-85	-85	-85
KFM04A 90L-6	318	318	317	315
KFM04A 90L-7	130	130	129	126
KFM04A 90L-8	109	109	109	109
KFM04A 90L-9	221	221	223	223
KFM04A 90L-10	54	54	53	53
KFM04A 90L-11	142	142	141	141
KFM04A 90L-12	-224	-224	-225	-227
KFM04A 90L-13	-375	-375	-375	-376
KFM04A 90L-14	1	1	1	1
KFM04A 90L-15			-47	-50
KFM04A 90L-16	-77	-77	-80	-80
KFM04A 90L-17	172	172	167	166
KFM04A 90L-18	75	75	74	74

Median
20

Median
 29,00
 118,50
 131,00
 -537,00
 -85,00
 317,50
 129,50
 109,00
 222,00
 53,50
 141,50
 -224,50
 -375,00
 1,00
 -48,50
 -78,50
 169,50
 74,50

Provningsprotokoll längdutvidgningskoefficient				
Uppdrags nummer:	P400242			
Borrhål:	KFM04A			
Mättemperatur	39 C	39,1 C	39,8 C	C
				Median 39,1
				värdet i grön kolumn används vid beräkning
Prov ID	Skalvärde/datum	Skalvärde/datum	Skalvärde/datum	Skalvärde/datum
KFM04A 90L-1	67 7/7 04	69 8/7 04	69 9/7 04	69
KFM04A 90L-2	149	149	149	149
KFM04A 90L-3	160	161	161	161
KFM04A 90L-4	-511	-511	-512	-511
KFM04A 90L-5	-37	-38	-35	-37
KFM04A 90L-6	349	349	349	349
KFM04A 90L-7	152	153	149	152
KFM04A 90L-8	139	139	139	139
KFM04A 90L-9	255	256	255	255
KFM04A 90L-10	83	81	78	81
KFM04A 90L-11	164	165	165	165
KFM04A 90L-12	-203	-201	-203	-203
KFM04A 90L-13	-343	-343	-338	-343
KFM04A 90L-14	44	43	45	44
KFM04A 90L-15	-22	-41	-42	-41
KFM04A 90L-16	-44	-44	-42	-44
KFM04A 90L-17	202	210	213	210
KFM04A 90L-18	113	114	114	114
				#####
				0

Provningsprotokoll längdutvidgningskoefficient						
Uppdrags nummer:		P400242				
Borrhål:	KFM04A					
Mättemperatur	77 C	78 C	77 C	76 C	77	Median
värdet i gröna kolumnen används vid beräkning						Median
Prov ID	Skalvärde/datum	Skalvärde/datum	Skalvärde/datum	Skalvärde/datum	Skalvärde/datum	Median
KFM04A 90L-1	170 19/7 04	250	264 21/7 04	221 22/7 04	235,5	
KFM04A 90L-2	205	202	196	191	199	
KFM04A 90L-3	216	211	188	197	204	
KFM04A 90L-4	-454	-454	-428	-444	-449	
KFM04A 90L-5	39	31	38	37	37,5	
KFM04A 90L-6	436	448	437	425	436,5	
KFM04A 90L-7	214	215	215	218	215	
KFM04A 90L-8	179	177	175	177	177	
KFM04A 90L-9	335	329	315	326	327,5	
KFM04A 90L-10	182	178	157	173	175,5	
KFM04A 90L-11	207	216	206	215	211	
KFM04A 90L-12	-103	-101	-115	-94	-102	
KFM04A 90L-13	-245	-250	-248	-251	-249	
KFM04A 90L-14	121	121	119	119	120	
KFM04A 90L-15	12	6	7	5	6,5	
KFM04A 90L-16	77	67	77	77	77	
KFM04A 90L-17	278	285	288	280	282,5	
KFM04A 90L-18	252	259	257	245	254,5	
	0				#####	

Längdutvidningskoefficient

Provningsmetod:

NT BUILD 479

Tempdifferens 19,1

Borrhāl/nivā:

MEMO1A

1 skadel motsvarar 3,97 mik
Deltal = längdfr röndringen i

Prov id	Skalvärde start	Skalvärde vid mätning	Differens skaldelar	strain (mm/mm)	Delta I	I	Längdutvidgningskoeff	Längdutv mm/mm
		datum temperatur					mm/mm per grader C	
KKF M04A 90L-1	29	69	40	0,0001588	0,03176	200,0	0,0000831	0,000159
KKF M04A 90L-2	115	149	34	0,00013498	0,026996	200,0	0,0000707	0,000135
KKF M04A 90L-3	129	161	32	0,00012704	0,025408	200,0	0,0000665	0,000127
KKF M04A 90L-4	-538	-511	27	0,00010719	0,021438	200,0	0,0000561	0,000107
KKF M04A 90L-5	-85	-37	48	0,00019056	0,038112	200,0	0,0000998	0,000191
KKF M04A 90L-6	315	349	34	0,00013498	0,026996	200,0	0,0000707	0,000135
KKF M04A 90L-7	126	152	26	0,00010322	0,020644	200,0	0,0000540	0,000103
KKF M04A 90L-8	109	139	30	0,0001191	0,02382	200,0	0,0000624	0,000119
KKF M04A 90L-9	223	255	32	0,00012704	0,025408	200,0	0,0000665	0,000127
KKF M04A 90L-10	53	81	28	0,00011116	0,022232	200,0	0,0000582	0,000111
KKF M04A 90L-11	141	165	24	0,00009528	0,019056	200,0	0,0000499	0,000095
KKF M04A 90L-12	-227	-203	24	0,00009528	0,019056	200,0	0,0000499	0,000095
KKF M04A 90L-13	-376	-343	33	0,00013101	0,026202	200,0	0,0000686	0,000131
KKF M04A 90L-14	1	44	43	0,00017071	0,034142	200,0	0,0000894	0,000171
KKF M04A 90L-15	-50	-41	9	0,00003573	0,007146	200,0	0,0000187	0,000036
KKF M04A 90L-16	-80	-44	36	0,00014292	0,028584	200,0	0,0000748	0,000143
KKF M04A 90L-17	166	210	44	0,00017468	0,034936	200,0	0,0000915	0,000175
KKF M04A 90L-18	74	114	40	0,0001588	0,03176	200,0	0,0000831	0,000159

använder sista mätvärdet på 20 grader
använder median på 40 gradersmätn

Längdvidningskoefficient

Provningsmetod:

NT BUILD 479

Tempdifferens 38,55

Borrhål/nivå:

KFM04A

Delta I = längdförändringen

Delta l = längdförändringen i mm = strain x l

Delta l = längdförändringen i mm = strain x l

Prov id	Skalvärde start	Skalvärde vid mätning			Delta I	Längdutvidgningskoeff	Längdutvidgningskoeff mm/mm per grader C
		datum	mätning	skaldelar (mm/mm)			
KFM04A 90L-1	29	141	112	0,00044464	0,088928	200,0	0,00001153
KFM04A 90L-2	115	185,5	70,5	0,000279885	0,055977	200,0	0,00000726
KFM04A 90L-3	129	187	58	0,00023026	0,046052	200,0	0,00000597
KFM04A 90L-4	-538	-488,5	49,5	0,000196515	0,039303	200,0	0,00000510
KFM04A 90L-5	-85	-4	81	0,00032157	0,064314	200,0	0,00000834
KFM04A 90L-6	315	386	71	0,00028187	0,056374	200,0	0,00000731
KFM04A 90L-7	126	181,5	55,5	0,000220335	0,044067	200,0	0,00000572
KFM04A 90L-8	109	172,5	63,5	0,000252095	0,050419	200,0	0,00000654
KFM04A 90L-9	223	298	75	0,00029775	0,05955	200,0	0,00000772
KFM04A 90L-10	53	146	93	0,00036921	0,073842	200,0	0,00000958
KFM04A 90L-11	141	175	34	0,00013498	0,026996	200,0	0,00000350
KFM04A 90L-12	-227	-139,5	87,5	0,000347375	0,069475	200,0	0,00000901
KFM04A 90L-13	-376	-281,5	94,5	0,000375165	0,075033	200,0	0,00000973
KFM04A 90L-14	1	80	79	0,00031363	0,062726	200,0	0,00000814
KFM04A 90L-15	-50	-11	39	0,00015483	0,030966	200,0	0,00000402
KFM04A 90L-16	-80	4	84	0,00033348	0,066696	200,0	0,00000865
KFM04A 90L-17	166	259	93	0,00036921	0,073842	200,0	0,00000958
KFM04A 90L-18	74	173	99	0,00039303	0,078606	200,0	0,00001020

använder sista mätvärdet på 20 grader
använder median på 60 grader

Längdutvidningskoefficient

Provningsmetod:

NT BUILD 479

Tempdifferens 57

309/310

KFM04A

1 skadel motsvarar 3,97 mik

1 skadel motsvarar 3,97 mikrostrain = $3,97 \times 10^{-6}$ strain
 Δt = längdförändringen i mm = strain x

Prov id	Skalvärde start	Skalvärde vid mätning	Differens skäl delar	strain (mm/mm)	Delta I	I	Längdutvidgningskoeff	Längdutvidgningskoeff mm/mm per grader C
KFM04A 90L-1	29	235,5	206,5	0,000819805	0,163961	200,0	0,00001438	0,000820
KFM04A 90L-2	115	199	84	0,00033348	0,066696	200,0	0,00000585	0,000333
KFM04A 90L-3	129	204	75	0,00029775	0,05955	200,0	0,00000522	0,000298
KFM04A 90L-4	-538	-449	89	0,00035333	0,070666	200,0	0,00000620	0,000353
KFM04A 90L-5	-85	37,5	122,5	0,000486325	0,097265	200,0	0,00000853	0,000486
KFM04A 90L-6	315	436,5	121,5	0,000482355	0,096471	200,0	0,00000846	0,000482
KFM04A 90L-7	126	215	89	0,00035333	0,070666	200,0	0,00000620	0,000353
KFM04A 90L-8	109	177	68	0,00026996	0,053992	200,0	0,00000474	0,000270
KFM04A 90L-9	223	327,5	104,5	0,000414865	0,082973	200,0	0,00000728	0,000415
KFM04A 90L-10	53	175,5	122,5	0,000486325	0,097265	200,0	0,00000853	0,000486
KFM04A 90L-11	141	211	70	0,0002779	0,05558	200,0	0,00000488	0,000278
KFM04A 90L-12	-227	-102	125	0,00049625	0,09925	200,0	0,00000871	0,000496
KFM04A 90L-13	-376	-249	127	0,00050419	0,100838	200,0	0,00000885	0,000504
KFM04A 90L-14	1	120	119	0,00047243	0,094486	200,0	0,00000829	0,000472
KFM04A 90L-15	-50	6,5	56,5	0,000224305	0,044861	200,0	0,00000394	0,000224
KFM04A 90L-16	-80	77	157	0,00062329	0,124658	200,0	0,00001093	0,000623
KFM04A 90L-17	166	282,5	116,5	0,000462505	0,092501	200,0	0,00000811	0,000463
KFM04A 90L-18	74	254,5	180,5	0,000716585	0,143317	200,0	0,00001257	0,000717

använder sista mätvärdet på 20 grader
använder median på 60 gradersmätn

Borrhåll:	KFM04A	20	39,1	58,55	77
Längdutvidgningskoeff	Temperatur/ mm/mm per grader C				
KFM04A 90L-1	0	8,31414E-06	1,15E-05	1,44E-05	
KFM04A 90L-2	0	7,06702E-06	7,26E-06	5,85E-06	
KFM04A 90L-3	0	6,65131E-06	5,97E-06	5,22E-06	
KFM04A 90L-4	0	5,61204E-06	5,1E-06	6,2E-06	
KFM04A 90L-5	0	9,97696E-06	8,34E-06	8,53E-06	
KFM04A 90L-6	0	7,06702E-06	7,31E-06	8,46E-06	
KFM04A 90L-7	0	5,40419E-06	5,72E-06	6,2E-06	
KFM04A 90L-8	0	6,2356E-06	6,54E-06	4,74E-06	
KFM04A 90L-9	0	6,65131E-06	7,72E-06	7,28E-06	
KFM04A 90L-10	0	5,8199E-06	9,58E-06	8,53E-06	
KFM04A 90L-11	0	4,98848E-06	3,5E-06	4,88E-06	
KFM04A 90L-12	0	4,98848E-06	9,01E-06	8,71E-06	
KFM04A 90L-13	0	6,85916E-06	9,73E-06	8,85E-06	
KFM04A 90L-14	0	8,9377E-06	8,14E-06	8,29E-06	
KFM04A 90L-15	0	1,87068E-06	4,02E-06	3,94E-06	
KFM04A 90L-16	0	7,48272E-06	8,65E-06	1,09E-05	
KFM04A 90L-17	0	9,14555E-06	9,58E-06	8,11E-06	
KFM04A 90L-18	0	8,31414E-06	1,02E-05	1,26E-05	

Borrhåll:	KFM04A	20	39,1	58,55	77
Längdutvidgningskoeff	Temperatur/ mm/mm				
KFM04A 90L-1	0	0,0001588	0,000445	0,00082	
KFM04A 90L-2	0	0,00013498	0,00028	0,000333	
KFM04A 90L-3	0	0,00012704	0,00023	0,000298	
KFM04A 90L-4	0	0,00010719	0,000197	0,000353	
KFM04A 90L-5	0	0,00019056	0,000322	0,000486	
KFM04A 90L-6	0	0,00013498	0,000282	0,000482	
KFM04A 90L-7	0	0,00010322	0,00022	0,000353	
KFM04A 90L-8	0	0,0001191	0,000252	0,00027	
KFM04A 90L-9	0	0,00012704	0,000298	0,000415	
KFM04A 90L-10	0	0,00011116	0,000369	0,000486	
KFM04A 90L-11	0	0,00009528	0,000135	0,000278	
KFM04A 90L-12	0	0,00009528	0,000347	0,000496	
KFM04A 90L-13	0	0,00013101	0,000375	0,000504	
KFM04A 90L-14	0	0,00017071	0,000314	0,000472	
KFM04A 90L-15	0	0,00003573	0,000155	0,000224	
KFM04A 90L-16	0	0,00014292	0,000333	0,000623	
KFM04A 90L-17	0	0,00017468	0,000369	0,000463	
KFM04A 90L-18	0	0,0001588	0,000393	0,000717	

